

## How To Patch a Tarp

Materials required: HH-66 vinyl cement w/brush top, vinyl material, scissors, soap.

\*It should be noted that the ideal temperature for patching a vinyl tarp is room temperature.

**Step 1:** In order to ensure that the new patch properly holds, it is essential that the tarp is cleaned with some type of cleaning product, preferably HH-66 thinner but soap and water will work. Moreover, as long as the vinyl surface is cleaned of all dirt and debris, it should be fine (Figure 1).

**Step 2:** Cut the replacement patch of vinyl material to fit over the area of concern. You should cut the patch at least 2" wider and longer than the area being patched. Also, rounding the corners of the patch will provide a cleaner look; however, this is optional (Figure 2).

**Step 3:** Draw on the tarp to mark out the area that the HH-66 vinyl cement should be applied. Only apply the glue to this area, preventing the glue from getting on unnecessary parts of the tarp (Figure 2).

Figure 1



Figure 2



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Figure 3

**Step 4:** Apply the HH-66 vinyl cement to both the vinyl patch and the marked area on the tarp to ensure a strong bond (Figure 3).



Figure 4

**Step 5:** Firmly press the patch down on the tarp. You can use a flat board on the back of the tarp to provide a flat surface when pressing the patch to the tarp. Once the patch is secured, allow the glue to dry for a minimum of 2 hours before using (Figure 4).



Additional help: If further assistance is needed, please call us at 800-249-0297 where you will reach our technical support line and our talented team will assist you. The images are a scaled version of what an actual tarp repair would be. This document is intended to help a user repair a full size tarp.