

TECH TIPS GUIDE

US Tarp
Covering America®

HOW TO PATCH A TARP

Items of Note

- The patch kit is intended for use on vinyl material, but mesh material will work as well
- Anything bigger than a 1 foot tear we recommend replacing the tarp altogether
- The repair is intended to be done inside at room temperature (65-75 Degrees F) using our instructions
- The patch kit is best used when there is a couple inch tear in the material, and it is evident that it can easily be repaired with a couple foot section of replacement vinyl
- We do not recommend using several patches in your tarp, several tears would indicate that a new tarp is needed
- We recommend waiting 24hrs for the glue to cure before using

PARTS FOR TARP REPAIR

HH-66 Vinyl Cement



16oz - Part #15453
32oz - Part #16205

HH-66 Thinner



16oz - Part #16206

PART KITS FOR TARP REPAIR

PART #	DESCRIPTION	KIT MATERIALS
TARP REPAIR KITS		
15452	Vinyl Tarp Repair Kit	2ft x 2ft Black Vinyl Patch 16oz HH-66 Vinyl Cement
15452-XL	XL Vinyl Tarp Repair Kit	4ft x 4ft Black Vinyl Patch 16oz HH-66 Vinyl Cement
TARP REPAIR KITS W/ THINNER		
16418	Vinyl Tarp Repair Kit w/ Thinner	2ft x 2ft Black Vinyl Patch 16oz HH-66 Vinyl Cement 16oz HH-66 Thinner
16418-XL	XL Vinyl Tarp Repair Kit w/ Thinner	4ft x 4ft Black Vinyl Patch 16oz HH-66 Vinyl Cement 16oz HH-66 Thinner

ALTERNATE OPTIONS FOR PARTS

Tarp Tape



4" per feet - Part #15983
6" per feet - Part #16214

HH-66 Thinner can
be replaced with
soap and water if
necessary

List of Materials Required: HH-66 Vinyl Cement W/Brush Top, Vinyl Material, Scissors, HH-66 Thinner or Soap.

*It should be noted that the ideal temperature for patching a vinyl tarp is 65-75 degrees F.

Step 1: In order to ensure that the new patch properly holds, it is essential that the tarp is cleaned with some type of cleaning product, preferably HH-66 thinner but soap and water will work. Moreover, as long as the vinyl surface is cleaned of all dirt and debris, it should be fine (**Figure 1**).

FIGURE 1



Step 2: Cut the replacement patch of vinyl material to fit over the area of concern. You should cut the patch at least 2" wider and longer than the area being patched. Also, rounding the corners of the patch will provide a cleaner look; however, this is optional (**Figure 2**).

FIGURE 2



Step 3: Draw on the tarp to mark out the area that the HH-66 vinyl cement should be applied. Only apply the glue to this area, preventing the glue from getting on unnecessary parts of the tarp (**Figure 2**).

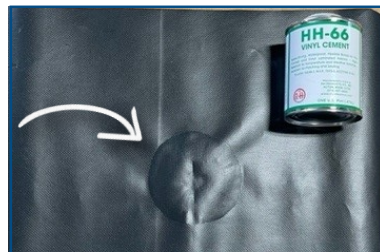
FIGURE 3



Step 4: Apply the HH-66 vinyl cement to both the vinyl patch and the marked area on the tarp to ensure a strong bond (**Figure 3**).

Step 5: Firmly press the patch down on the tarp. You can use a flat board on the back of the tarp to provide a flat surface when pressing the patch to the tarp. Once the patch is secured, allow the glue to dry for a minimum of 24 hours before using (**Figure 4**).

FIGURE 4



Additional help: If further assistance is needed, please call us at 800-249-0297 where you will reach our technical support line and our talented team will assist you. The images are a scaled version of what an actual tarp repair would be. This document is intended to help a user repair a full size tarp.