

## How To Replace H7002A/H7002C Rack & Pinion Roll Tubes



- 1. Layout tarp with vinyl reinforcement facing down
- 2. Set roll-tube on top of tarp at the rear. There will be grommets on the back edge of the tarp.
- 3. Ensure that the labeled driver side of the roll tube is laying on the left-hand side of the tarp

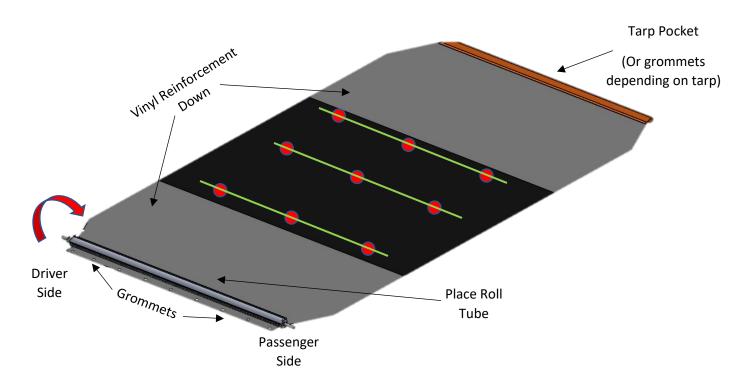


Figure 1 – Tarp/Roll Tube Orientation

- 4. Using 3/8" Hex bolts (or #12 self-tapping screws for smooth steel roll tubes), fix tarp to roll tube bolting through the grommets.
- 5. Roll Tarp onto tube according to arrow in Figure 1. Leave 6-8" of tarp unraveled.



6. Set roll tube on roll rest. Slide stationary tarp tube in to tarp pocket (or self-tap to tarp tube for older tarp styles). See Figure 2.

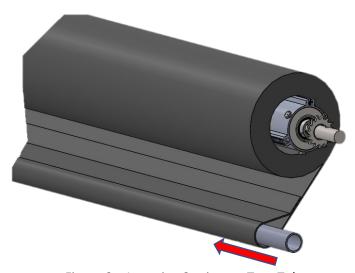


Figure 2 – Inserting Stationary Tarp Tube

- 7. Re-bolt stationary tarp tube back under roll rest. Slide one shaft collar from old roll tube on passenger side roll tube shaft.
- 8. Insert roll tube shaft into arms. This will require the removal of the stabilizer bar. See Figure 3.
- 9. Once inserted, re-attach stabilizer bar.

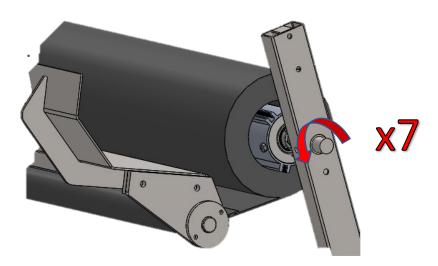


Figure 3 – Inserting Roll Tube Shaft into Arms

10. Attach winding disk or use pipe wrench to pre-tension roll tube shaft 7 turns.



11. Once pre-tensioned, insert the 3/8" hex bolt through the arm and roll tube shaft. Remove winding disk or pipe wrench. See Figure 4.

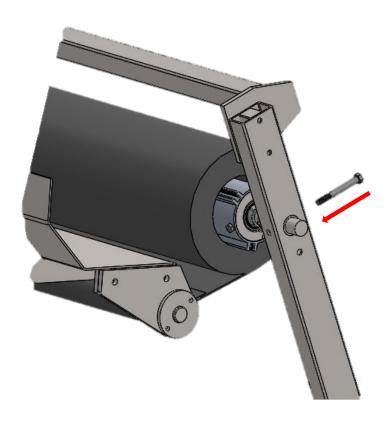


Figure 4 – Inserting Shaft Bolt

- 12. Slide second shaft collar on passenger side roll tube shaft sandwiching passenger side extension arm. Tighten set screws on both shaft collars.
- 13. Run system in and out to check functionality of new roll tube.

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